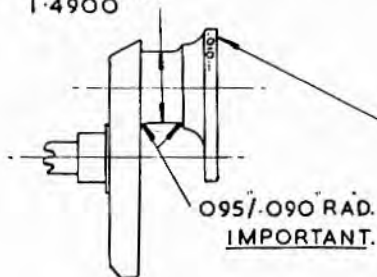


RE-GRINDING DETAILS FOR 500 TWINS

1.4905" DIA.
1.4900"



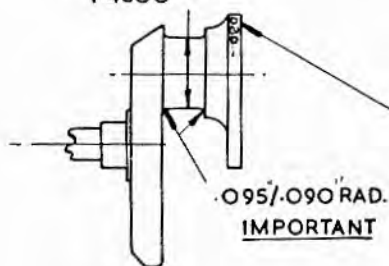
FIRST RE-GRIND.

GRIND THE CRANKPINS TO
1.4905/1.4900" DIA. WITH
.095/.090" FACE RADIUS.

STAMP -.010" HERE.

37.86 - 37.85

1.4805" DIA.
1.4800"



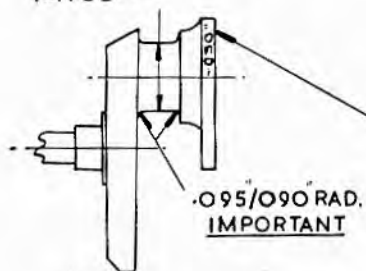
SECOND RE-GRIND.

GRIND THE CRANKPINS TO
1.4805/1.4800" DIA. WITH
.095/.090" FACE RADIUS.

STAMP -.020" HERE.

37.60 - 37.59

1.4705" DIA.
1.4700" DIA.



THIRD RE-GRIND.

GRIND THE CRANKPINS TO
1.4705/1.4700" DIA. WITH
.095/.090" FACE RADIUS.

STAMP -.030" HERE.

37.35 - 37.34